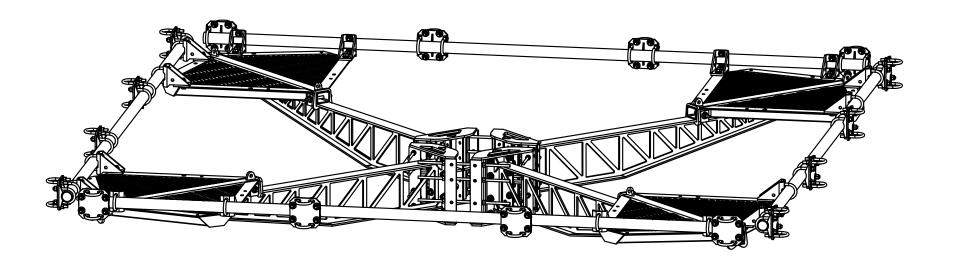
	PARTS LIST					
ITE	M QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-LPP-CW	LOW PROFILE PLATFORM CORNER WELDMENT		198.75	795.01
2	4	X-LPP-SA14	SIDE ARM WELDMENT FOR 14' LOW PROFILE PLATFORM		151.68	606.71
3	4	X-RM4HD	WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT		71.27	285.08
4	16	X-LPP-PC	FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM		7.01	112.15
5	16	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	105.82
6	16	X-LPP-A7	CORNER WELDMENT ATTACHMENT ANGLE	2 1/2 in	1.27	20.33
7	4	P30174	2-7/8" O.D. x 174" SCH. 40 PIPE	174 in	84.20	336.78
8	16	G58R-48	5/8" x 48" THREADED ROD (HDG.)	48 in	0.40	6.38
8	16	G58R-24	5/8" x 24" THREADED ROD (HDG.)	24 in	0.40	6.38
9	8	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	5.58
10	64	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)		1.15	73.56
11	32	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	32.00
12	16	X-UB5304	5/8" X 3" X 4-1/4" X 2-1/2" U-BOLT (HDG.)		0.98	15.60
13	48	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	13.99
14	224	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	15.78
15	256	G58LW	5/8" HDG LOCKWASHER		0.03	6.68
16	256	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	33.25
					TOTAL WT. #	2558.70



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE
ALL OTHER MACHINING (± 0.030")
ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALIMONT
ROUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALIMONT INDUSTRIES IS STRICTLY PROMISITED.

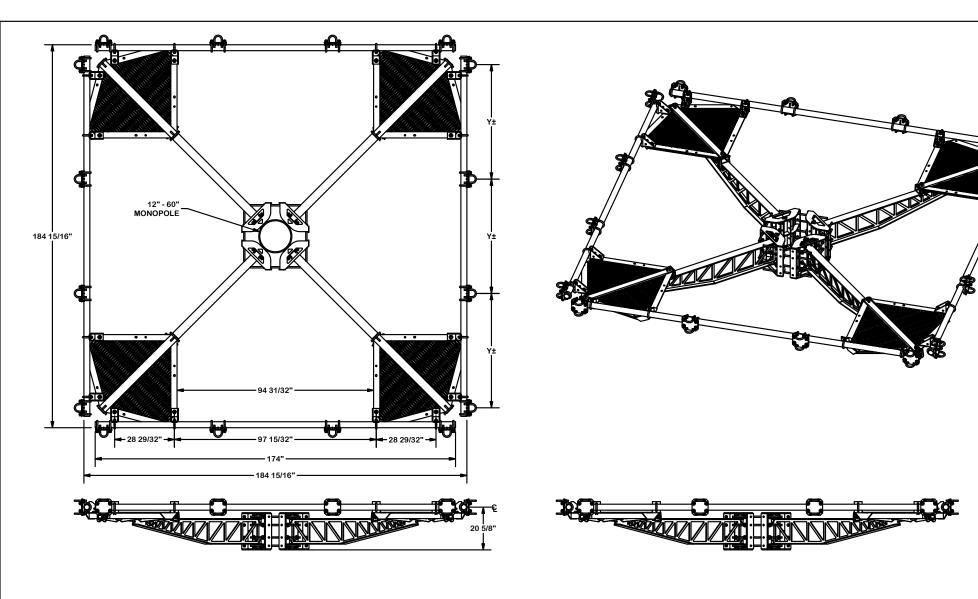
DESCRIPTION

14' FORTESS™ QUAD-PLATFORM MOUNT



Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX Engineering Support Team: 1-888-753-7446

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	
		CEK 8/10/2017		F4P-14	<u>ا</u>
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	۳[
81	02	CUSTOMER	BMC 8/30/2017	F4P-14	4
	CLASS	CLASS SUB	CLASS SUB DRAWING USAGE	CLASS SUB DRAWING USAGE CHECKED BY	CEK 8/10/2017 F4P-14 CLASS SUB DRAWING USAGE CHECKED BY DWG. NO.



TOLERANCE NOTES
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE
ALL OTHER MACHINING (1.0.000F)

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
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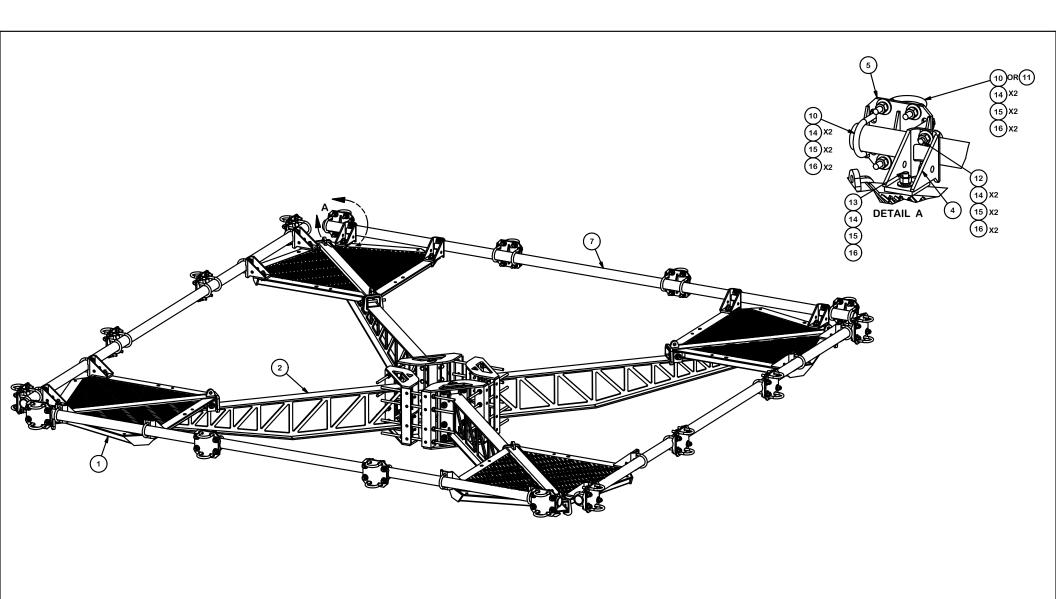
DESCRIPTION

14' FORTESS™ QUAD-PLATFORM MOUNT



Engineering Atlanta, GA
Support Team: Locations:
New York, NY
Atlanta, GA
1-888-753-7446
Plymouth, IN
Salem, OR
Dallas, TX

	CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	2	
			CEK 8/10/2017		F4P-14	0	
	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	П	
	81	02	CUSTOMER	BMC 8/30/2017	F4P-14	4	
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Engineering Atlanta, GA Support Team: Los Angeles, CA 1-888-753-7446 Salem, OR Dallas, TX **TOLERANCE NOTES** DESCRIPTION TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES 14' FORTESS™ QUAD-PLATFORM MOUNT A valmont Town BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060") DRAWN BY ENG. APPROVAL PART NO. CPD NO. F4P-14 CEK 8/10/2017 PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROMISITED. DRAWING USAGE CLASS SUB CHECKED BY DWG. NO. 81 02 CUSTOMER BMC 8/30/2017 F4P-14

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